

SOUTH PRODUCTION NOTES

September 23, 2014
Midnight Shift

BASF EMPLOYEES
84 Last Recordable
445 Last Lost Time

Continue to Record Fines on Green Sheet

#1 MED / AI-4190:

Make 2 batches and take samples to the lab to be tested on Saturday morning.
Midnight shift: Finished second of two planned batches (lab to check analysis before continuing). Work order is in to replace liquid weigh tank pump, per afternoon GL notes.

Day shift: Hold.

Afternoon shift: The F-1 is empty and locked out. There is an open duct by #1RC from F-1. We will not be able to run until it is put back together.

#1 RC / Maintenance work:

Down-Work scheduled on calciner the weeks of 9/22 and 9/29.

Midnight shift: Down

Day shift: Down

Afternoon shift: Down

Exhaust to

#2 MED line / Cu-0860:

Continue. Add in the wet mix. Continue with the Bindzil 2034, SAP # 50363317).

Midnight shift:

Day Shift:

Afternoon Shift: Continued.

#2 RC/ Cu-0860:

Continue to feed the calciner.

Midnight Shift:

Day Shift:

Afternoon shift: Continued.

Exhaust to F1 (there may be work done again on F1, so may have to temporarily switch exhaust to CTO)

#3 MED / D-1794:

Continue On. Continue. Add in the wet mix from the cart and any drums as we go.

Grease the end seals once a shift. Lot 42/Bags 7-9 were remade /Bags will need refed with different screens at end of run. B Grodecki.

Midnight Shift:

Day shift:

Afternoon Shift: Continued.

#3 RC / D-1794:

Continue when feed is available.

Midnight shift:

Day shift:

Afternoon Shift: Continued.

Need to exhaust to CTO

New Pfaudler / V-2045 Next:

All carts are cleaned and taken back to the harrop kiln storage area.

Midnight shift: Some cleaning performed. Operator advised that the following items need addressed: (1) drain valve on the lid needs replaced; (2) need to change pump transfer lines over to weigh tank from chrome station. Need MOD, and to clarify with production team which tank(s) to be used for vanadyl oxalate.

Day shift: No activity.

Afternoon Shift:

National Dryer:

Will need to vacuum the dryer in preparation for soda blasting Monday.

Midnight Shift:

Day shift: Soda blasting through Tuesday.

Afternoon Shift: Soda blasting Tuesday also.

#4 RC:

Need to clean entrance and discharge to inspect calciner.

Midnight Shift:

Day shift: Down.

Afternoon Shift: Pulled out the chunks and rinsed it out.

Exhaust to 4A DC

#5 RC / Cu-3818:

Continue to feed Phibro Tech Cu Carb (not World Metals). W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete.

Midnight Shift:

Day shift:

Afternoon shift: Continued.

Exhaust to 5A DC

Abbe Blender / 5206:

ONLY run Abbe on off shifts and weekends.

Midnight shift:

Day shift: No activity.

Afternoon Shift: Maintenance is addressing issues on 2nd.

#6 RC / D-5206

Continue when we have feed and can run the Abbe.

Midnight shift:

Day Shift:

Afternoon shift: Down until dryer issues are resolved.

Exhaust to Sly Scrubber

Tower 3/Cu-0860:

Continue On. Tower 3 was unloaded and washed out. IMC to replace Filaments-Tuesday.

Midnight Shift:

Day shift:

Afternoon shift: Hold-Tower dropped and reloaded after washing it out for product change. IMC was here to work on Mass. Spec. Filaments need replaced.

Tower 6 / Cu-0860:

Continue on. Will hold until we have line space-Drum liners in.

Midnight Shift:

Day shift:

Afternoon shift: HOLD-waiting for line space.

North Screener / Cu-1986:

Continue On.

Midnight shift:

Day shift:

Afternoon shift: Continued.

South Screener / Cu 0860 :

Continue On.

Midnight shift:

Day shift:

Afternoon Shift: Continued.

#2662 (west) Pill Machine / AI-3915 T 5/32:

Midnight shift:

Day Shift:

Afternoon shift: Down late in shift-belts need replaced-work order is in.

#2664 (east) Pill Machine / AI-3915 T 5/32:

Midnight shift:

Day shift:

Afternoon shift: Continued.

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon

Midnight Shift:

Day Shift:

Afternoon shift: Tank 6 is filled with water-needs acid added. Tank 7 has been rinsed and is clean.

PK Blender / Na Selexsorb:

We have started making the Selexsorb. Weigh all the bags off the PK

Midnight Shift:

Day shift:

Afternoon shift: Continued.

TK #2 / V-2010:

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.

Midnight shift:

Day Shift:

Afternoon shift: Continued.

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.

Midnight shift:

Day Shift:

Afternoon shift: Continued.

Building 27 Belt Filter / S1-81 trial:

No activity. The ceilings in building 27 will be painted week of Sept 22 everywhere but the horne machine area.

Midnight shift:

Day shift:

Afternoon Shift: Contractors are painting on day shift.

Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Towers**
- 2) Reduction Tower Screeners (if liners arrive)**
- 3) #3 Line/#3RC**
- 4) South PK**
- 5) #1 Line**
- 6) #2 Line/#2RC**
- 7) #5 RC**
- 8) West Pfaudler clean up & V-2045 soln make up**
- 9) #4 RC, Clean up for Selexsorb AS**
- 10) Horne Tabletting**
- 11) Abbe/#6RC**

To-Do items:

Cu-0860 inserts can be placed in the oven in B-31 lab for 2 hours then poke out inserts with paperclip-per Bob Priscak. (keep working on these)